

# TEST REPORT IEC 60529 / EN 60529

## Degrees of protection provided by enclosures (Ip code)

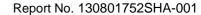
Report Reference No	130801752SHA-001	4 ,11
Tested by (name + signature):	Jamie Wu	Janie Wu.
Witnessed by (name + signature):	wi av	
Supervised by (name + signature):	-	
Approved by (name + signature):	Justin Yu	Droin Y
Date of issue:	2013-09-17	
CB Testing Laboratory:	Intertek Testing Services Shangha	ai
Address	Building 86, 1198 Qinzhou Road (	North), Shanghai, China, 200233
Testing location / procedure:	N/A	
Testing location / address	N/A	
Applicant's name:	GlobTek, Inc.	
Address:	186 Veterans Dr. Northvale, NJ 07	'647 USA
Test specification:		
Standard:	IEC 60529: 1989-11 + A1:1999 EN 60529 :1991-10 (incl. Corrigence	dum: 1993-05 ) + A1: 2000-02
Test procedure:	Testing	
Non-standard test method:	N/A	
Test Report Form No	IECEN60529A	
TRF Originator:	IMQ	
Master TRF	Dated 2006-06	
<b> </b>		

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Page 2 of 23

Test item description ...... Medical Power Supply

Trade Mark .....: GlobTek

Manufacturer ...... GlobTek, Inc.

Model and/or Type reference ...........: GT\*41133 series

('\*' can be can be 'M' or '-' or 'H' for market identification.)



### **Summary of testing:**

### **Test condition:**

For IPX1, the power inlet (Photo 4) of EUT was not subject of the test. Test results do not relate to the whole power supply but only to the enclosure (without the power inlet part).

After the exposure was concluded, the visual examination of the sample was performed. Results were obtained as follows:

- The rigid test wire was not penetrated into the enclosure
- After the IPX1 test, there was NO water inside the enclosure.
- After the IPX1 test, the EUT operated properly and passed the dielectric strength and leakage current tests of IEC 60601-1:2005.



## **Appendix Photograph of the equipment**

Photo 1: External view of EUT



Photo 2: IPX1 test

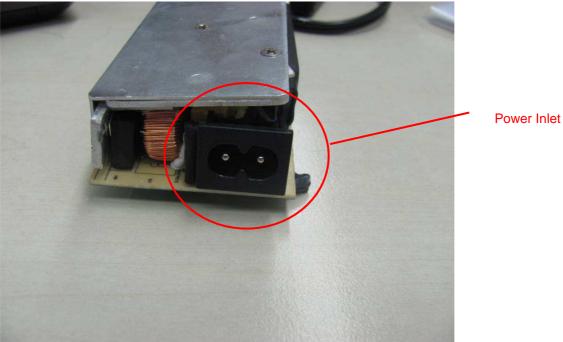








Photo 4: Condition of exemption





Test item particulars :	
- Classification of installation and use :	Class I or Class II
- Supply Connection :	appliance coupler
Possible test case verdicts:	
- test case does not apply to the test object:	N/A
- test object does meet the requirement:	P(Pass)
- test object does not meet the requirement:	F(Fail)
Testing	
Date of receipt of test item	2013-09-02
Date(s) of performance of tests	2013-09-02~2013-09-17

#### **General remarks:**

The test results presented in this report relate only to the object tested.

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"(see Enclosure #)" refers to additional information appended to the report.

"(see appended table)" refers to a table appended to the report.

Throughout this report a comma (point) is used as the decimal separator.

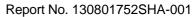
### **General product information**

Product covered by this report is medical power supply module, which can be used as a part of medical equipment. EUT can be used with detachable power supply cord. Different appliance inlets can be interchangeable on the device, which can provide with earthing connection or not. Two pieces of outer enclosure are enclosed with screws and with ultrasonic welding.

#### **Model Similarity:**

All the models share the same enclosure configuration. One model is chosen for IP test representing the whole model series.





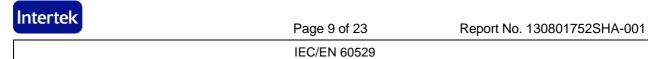


			IEC/EN 60529		
С	lause	Requirement – Test		Result	Verdict

5	DEGREES OF PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS AND AGAINST SOLID FOREIGN OBJECTS INDICATED BY THE FIRST CHARACTERISTIC NUMERAL			
5	The designation with a first implies that conditions state are met.			Р
	The first characteristic nu	meral indicates that:		
	the enclosure provides pro against access to hazardo or limiting the ingress of a or an object held by a per-	ous parts by preventing part of the human body		Р
	and simultaneously the e protection of equipment a solid foreign objects.			Р
	An enclosure shall only be stated degree of protection characteristic numeral if it lower degrees of protections.	n indicated by the first also complies with all		Р
	However, the tests establicany one of the lower degrated not necessarily be carried tests would obviously be r	ees of protection need out provided that these		Р
5.1	Protection against acces	s to hazardous parts		
	Tab. I gives brief descripti for the degrees of protecti hazardous parts.			Р
	Degrees of protection lists specified only by the first and not by reference to the definition.	characteristic numeral		Р
	To comply with the condit characteristic numeral, ac be kept between the acce hazardous parts	lequate clearance shall		Р
	The tests are specified in	Clause 12.		Р
	Tab. I-1  Degrees of protection age hazardous parts indicate			_
	characteristic numeral			
	First characteristic numeral	Test conditions (Clause)		
	0			N/A
	1	12.2		N/A
	2	12.2		Р
	3	12.2		N/A
	4	12.2		N/A
	5	12.2		N/A
	6	12.2		N/A



		Page 6 01 23	Report No. 13	06017323HA-00
		IEC/EN 60529		
Clause	Requirement – Test		Result	Verdict
	In the case of the first character protection against access to hat adequate clearance is kept. The be specified by the relevant prowith 12.3.	zardous parts is satisfied if e adequate clearance should	(EN 60529/A1)	N/A
	Due to the simultaneous require the definition "shall not penetrat		(EN 60529/A1)	Р
5.2	Protection against solid	foreign objects		
	Tab. Il gives brief descript for the degrees of protecti penetration of solid foreign	on against the		Р
	Degrees of protection lists specified by the first chara not by reference to the bridefinition.	acteristic numeral and		Р
	The protection against the objects implies that the obnumeral 2 in Tab. II shall enclosure. This means the sphere shall not pass the enclosure.	oject probes up to not fully penetrate the at the full diameter of		Р
	Object probes for numera penetrate the enclosure a			N/A
	Dust-protected enclosures limited quantity of dust to conditions.	s to numeral 5 allow a		N/A
	Dust-tight enclosures to n any dust to penetrate.	umeral 6 do not allow		N/A
	Note Enclosures assigned numeral of 1 to 4 generall and irregularly shaped so provided that three mutual dimensions of the object of figure in column 3 of Tab.	ly exclude both regularly lid foreign objects Illy perpendicular exceed the appropriate		Р
	The tests are specified in  Tab. II-2  Degrees of protection as objects indicated by the numeral	gainst solid foreign		P —
	First characteristic	Test conditions		
	numeral 0	(Clause) 		N/A
	1	13.2		N/A
	2	13.2		Р
	3	13.2		N/A
	4	13.2		N/A
	5	13.4 13.5		N/A
	6	13.4 13.6	(EN 60529/A1)	N/A



Result

Verdict

6	DEGREES OF PROTECT THE SECOND CHARAC		S OF WATER INDICATED BY	
	The second characteristic degree of protection provious respect to harmful effects to the ingress of water.	ded by enclosures with		Р
	The tests for the second c are carried out with fresh w protection may not be satis operations with high press used.	vater. The actual sfactory if cleaning ure and/or solvents are		Р
	Tab. III gives brief description the protection for the degree second characteristic num	ees represented by the		Р
	Degrees of protection liste specified only by the secon numeral and not by reference description or definition.	nd characteristic		Р
	The tests are specified in	Clause 14.		Р
	Up to and including secon- numeral 6, the designation also with the requirements characteristic numerals.	implies compliance	IPX1	N/A
	However, the tests establis any one of the lower degree not necessarily be carried tests obviously would be n	ees of protection need out provided that these		N/A
	An enclosure designated of characteristic numeral 7 of unsuitable for exposure to by second characteristic numeral not comply with required or 6 unless it is dual coded	vith second r 8 only is considered water jets (designated umeral 5 or 6) and irements for numeral 5		N/A
	Enclosures for "versatile" a requirements for exposure temporary or continuous in	application shall meet to both water jets and		N/A
	Enclosures for "restricted" considered suitable only for continuous immersion and for exposure to water jets	application are or temporary or		N/A
	Tab. III-3 Degrees of protection against water indicated by the second characteristic numeral			
	Second characteristic numeral	Test conditions (Clause)		
	0			N/A
	1	14.2.1		P
	2	14.2.2		
	3	14.2.3		N/A
				N/A
	4	14.2.4		N/A

TRF No.: IECEN60529A

Clause

Requirement-Test



Intertek		Page 10 of 23	R	eport No. 130801752SHA-001
		IEC/EN 60529		
Clause	Requirement – Test		Result	Verdict
		1		
	5	14.2.5		N/A
	6	14.2.6		N/A
	7	14.2.7		N/A
	8	14.2.8		N/A

7	DEGREES OF PROTECT INDICATED BY THE ADD		S TO HAZARDOUS PARTS	
	The additional letter indicate protection of persons again hazardous parts.	nst access to		N/A
	Additional letters are only u	used:		
	if the actual protection aga hazardous parts is higher t by the first characteristic n	han that indicated		N/A
	or if only the protection aga hazardous parts is indicate characteristic numeral beir X	ed, the first		N/A
	For example, such higher provided by barriers, suitable or distances inside the end	ole shape of openings		N/A
	Tab. IV gives access probe convention as representati human body or objects hel definitions for the degrees access to hazardous parts letters.	ve of parts of the d by a person and the of protection against		N/A
	An enclosure shall only be designated with a stated degree of protection indicated by the additional letter if the enclosure also complies with all lower degrees of protection.			N/A
	However, the tests establishing compliance with any one of the lower degrees of protection need not necessarily be carried out provided that these tests obviously would be met if applied.			N/A
	The tests are specified in 0			N/A
	See Annex A for examples	of the IP Coding.		N/A
	Tab. IV-4  Degrees of protection against access to hazardous parts indicated by the additional letter		_	
	Additional letter	Test conditions (Clause)		
	A	15.2		N/A
	В	15.2		N/A
	С	15.2		N/A
	D	15.2		N/A



litterten		Page 11 of 23	Report No. 130801752SHA-001	
		IEC/EN 60529		
Clause	Requirement – Test		Result	Verdict

8	SUPPLEME	NTARY LETTERS	
	information r	nt product standard, supplementary may be indicated by a supplementary ng the second characteristic numeral onal letter.	N/A
	requirements the product s	ional cases shall conform with the s of this basic safety standard and standard shall state clearly the ocedure to be carried out during tests assification.	N/A
		sted below have already been and have the significance as stated:	N/A
	Letter	Significance	
	Н	High-voltage apparatus	N/A
	M	Tested for harmful effects due to the ingress of water when the movable parts of the equipment (e.g. the rotor of a rotating machine) are in motion	N/A
	S	Tested for harmful effects due to the ingress of water when the movable parts of the equipment (e.g. the rotor of a rotating machine) are stationary	N/A
	W	Suitable for use under specified weather conditions and provided with additional protective features or processes	N/A
	Other letters	may be used in product standards	N/A
	the degree of	e of the letters S and M implies that of protection does not depend on as of the equipment are in motion or	N/A
	This may ne conditions.	cessitate tests being done under both	N/A
	one of these provided tha	e test establishing compliance with conditions is generally sufficient, t the test in the other condition buld be met if applied	N/A

9	EXAMPLES OF DESIGNATIONS WITH THE IP CODE	

10	MARKING		
	The requirements for marking shall be specified in the relevant product standard.	Not evaluated in this report.	N/E
	Where appropriate, such a standard should also specify the method of marking which is to be used when:		N/E
	one part of an enclosure has a different degree of protection to that of another part of the same enclosure		N/E
	the mounting position has an influence on the degree of protection		N/E



litterter	Page 12 of	23 I	Report No. 130801752SHA-00
	IEC/EN 605	529	
Clause	Requirement – Test	Result	Verdict
	the maximum immersion depth and time are indicated		N/E

11	GENERAL REQUIREMENTS FOR TESTS		_
11.1	Atmospheric conditions for water or dust tests		
	Unless otherwise specified in the relevant product standard, the tests should be carried out under the standard atmospheric conditions described in IEC 68-1.		Р
	The recommended atmospheric conditions during the tests are as follows		
	Temperature range: 15 to 35 ℃ Relative humidity: 25 to 75% Air pressure: 86 to 106 kPa (860 to 1060 mbar)		Р
	The tests specified in this standard are type tests.		Р
	Unless otherwise specified in a relevant product standard, the test samples for each test shall be in a clean and new condition, with all parts in place and mounted in the manner stated by the manufacturer.	See "Summary of testing".	Р
	If it is impracticable to test the complete equipment, representative parts or smaller equipment having the same full-scale design details shall be tested		Р
	The relevant product standard shall specify details such as:		N/A
	the number of samples to be tested;		N/A
	the conditions for mounting, assembling and positioning of the samples, for example by the use of an artificial surface (ceiling, floor or wall);		N/A
	the pre-conditioning, if any, which is to be used;		N/A
	whether to be tested energized or not;		N/A
	whether to be tested with its parts in motion or not.		N/A
	In the absence of such specification, the manufacturer's instructions shall apply.		N/A
11.3	Application of test requirements and interpretati	ion of test results	
	The application of the general requirements for tests and the acceptance conditions for equipment containing drain-holes or ventilation openings is the responsibility of the relevant Technical Committee.		Р
	In the absence of such specification the requirement of this standard shall apply.		Р
	The interpretation of test results is the responsibility of the relevant Technical Committee. In the absence of a specification the acceptance of a specification the acceptance conditions of this standard shall at least apply		P



Page 13 of 23 Report No. 130801752SHA-001

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	IEC/EN 60529		
Clause	Requirement – Test	Result	Verdict

11.4	Combination of	f test conditions for the first char	acteristic numeral	
		n a first characteristic numeral est conditions are met for this		Р
		s for degrees of protection e first characteristic numeral		_
	First characteristic numeral	Test for protect	ction against	
		access to hazardous parts	solid foreign objects	
	0	No test required	No test required	N/A
	1	The sphere of 50 mm Ø shall not fully pe be kept	·	N/A
	2	The jointed test finger may penetrate up to its 80 mm length, but adequate clearance shall be kept	The sphere of 12,5 mm Ø shall not fully penetrate	Р
	3	The test rod of 2,5 mm Ø shall not penet kept	trate and adequate clearance shall be	N/A
	4	The test wire of 1,0 mm Ø shall not pend kept	etrate and adequate clearance shall be	N/A
	5	The test wire of 1,0 mm Ø shall not penetrate and adequate clearance shall be kept	Dust-protected as specified in Tab. II	N/A
	6	The test wire of 1,0 mm Ø shall not penetrate and adequate clearance shall be kept	Dust-tight as specified in Tab. II	N/A
11.5	Empty enclosures			
	inside, detailed the enclosure m the arrangemen or parts which n	is tested without equipment requirements shall be indicated by anufacturer in his instructions for it and spacing of hazardous parts night be affected by the preign objects or water.		N/A
	The manufactur ensure that afte enclosed the en	rer of the final assembly shall rer the electrical equipment is closure meets the declared ction of the final product.		N/A

12	TESTS FOR PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS INDICATED BY THE FIRST CHARACTERISTIC NUMERAL	_
12.1	Access probes	
	Access probes to test the protection of persons against access to hazardous parts are given in Tab. VI.	Р
12.2	Test conditions	
	The access probe is pushed against or (in case of the test for first characteristic numeral 2) inserted through any openings of the enclosure with the force specified in Tab. VI.	Р



Page 14 of 23

Report No. 130801752SHA-001

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	IEC/EN 60529		
Clause	Requirement – Test	Result	Verdict
	For tests on low-voltage equipment, a low-voltage supply (of not less than 40 V and not more than 50 V) in series with a suitable lamp should be connected between the probe and the hazardous parts inside the enclosure. Hazardous live parts covered only with varnish or paint, or protected by oxidation or by a similar process, are covered by		Р
	a metal foil electrically connected to those parts which are normally live in operation.  The signal-circuit method should also be applied		
	to the hazardous moving parts of high-voltage equipment.		N/A
	Internal moving parts may be operated slowly, where this is possibile.		N/A
12.3	Acceptance conditions		
	The protection is satisfactory if adequate clearance is kept between the access probe and hazardous parts.		Р
	For the test of first characteristic numeral 1, the access probe 50 mm diameter shall not completely pass through the opening.		N/A
	For the test of first characteristic numeral 2, the jointed test finger may penetrate to its 80 mm length, but the stop face (Ø 50 ´ 20 mm) shall not pass through the opening. Starting from the straight position, both joints of the test finger shall be successively bent through an angle of up to 90° with respect to the axis of the adjoining section of the finger and shall be placed in every possible position.		Р
	See Annex A for further clarification. Adequate clearance means		Р
12.3.1	For low-voltage equipment (rated voltages not ex V d.c.)	cceeding 1000 V a.c. and 1500	
	The access probe shall not touch hazardous live parts.		Р
	If adequate clearance is verified by a signal circuit between the probe and hazardous parts, the lamp shall not light.		Р
12.3.2	For high-voltage equipment (rated voltages exced.c.)	eeding 1000 V a.c. and 1500 V	_
	When the access probe is placed in the most unfavourable position(s), the equipment shall be capable of withstanding the dielectric tests as specified in the relevant product standard applicable to the equipment.		N/A
	Verification may be made either by dielectric test or by inspection of the specified clearance dimension in air which would ensure that the tests would be satisfactory under the most unfavourable electric field configuration (see IEC 71-2).		N/A



Page 15 of 23 Report No. 130801752SHA-001

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	IEC/EN 60529		
Clause	Requirement – Test	Result	Verdict
	In the case where an enclosure includes sections at different voltage levels the appropriate acceptance conditions for adequate clearance shall be applied for each section.		N/A
12.3.3	For equipment with hazardous mechanical parts	<b>5</b>	
	The access probe shall not touch hazardous mechanical parts.		N/A
	If adequate clearance is verified by a signal circuit between the probe and hazardous parts, the lamp shall not light.		N/A

13		TESTS FOR PROTECTION AGAINST SOLID FOREIGN OBJECTS INDICATED BY THE FIRST CHARACTERISTIC NUMERAL					
13.1	Test means						
	Test means and given in Tab. VII-7	the main test conditions are			Р		
		the tests for protection reign objects					
	First characteristic numeral	Test means	Test force	Test conditions			
	0	No test required	_	_	N/A		
	1	Rigid sphere without handle or guard 50 mm diameter	50 N ± 10%	13.2	N/A		
	2	Rigid sphere without handle or guard 12,5 mm diameter	30 N ± 10%	13.2	Р		
	3	Rigid steel rod2,5 mm diameter with edges free from burrs	3 N ± 10%	13.2	N/A		
	4	Rigid steel wire 1 mm diameter with edges free from burrs	1 N ± 10%	13.2	N/A		
	5	Dust chamber Fig. 2, with or without underpressure	_	13.4 and 13.5	N/A		
	6	Dust chamber Fig. 2, with underpressure	_	13.4 and 13.6	N/A		
13.2	Test conditions	for first characteristic numerals	s 1, 2, 3, 4	•			
		e is pushed against any openings with the force specified in Tab.			Р		
13.3	Acceptance cor	nditions for first characteristic n	umerals 1, 2, 3,	4			
	The protection is the probe specif through any ope	s satisfactory if the full diameter o ied in Table VII does not pass ning.	(EN 60529/A1	)	Р		
13.4	Dust test for fire	st characteristic numerals 5 and	6				

Intertek Page 16 of 23 Report No. 130801752SHA-001 IEC/EN 60529 Clause Requirement-TestResult Verdict The test is made using a dust chamber

The test is made using a dust chamber incorporating the basic principles shown in Fig. 2 whereby the powder circulation pump may be replaced by other means suitable to maintain the talcum powder in suspension in a closed test chamber. The talcum powder used shall be able to pass through a square-meshed sieve the nominal wire diameter of which is 50 mm and the nominal width of a gap between wires 75 mm. The amount of talcum powder to be used is 2 kg per cubic metre of the test chamber volume. It shall not have been used for more than 20 tests.	(EN 60529/A1)	N/A
Enclosures are of necessity in one of two		
categories:  Category 1: Enclosures where the normal working cycle of the equipment causes reductions in air pressure within the enclosure below that of the surrounding air, e.g., due to thermal cycling effects.		N/A
Category 2: Enclosures where no pressure difference relative to the surrounding air is present		N/A
Category 1 enclosures:		
The enclosure under test is supported inside the test chamber and the pressure inside the enclosure is maintained below the surrounding atmospheric pressure by a vacuum pump.		N/A
The suction connection shall be made to a hole specially provided for this test.		N/A
If not otherwise specified in the relevant product standard, this hole shall be in the vicinity of the vulnerable parts.		N/A
If it is impracticable to make a special hole, the suction connection shall be made to the cable inlet hole.		N/A
If there are other holes (e.g., more cable inlet holes or drain-holes) these shall be treated as intended for normal use on site.		N/A
The object of the test is to draw into the enclosure, by means of depression, a volume of air 80 times the volume of the sample enclosure tested without exceeding the extraction rate of 60 volumes per hour.		N/A
In no event shall the depression exceed 2 kPa (20 mbar) on the manometer shown in Fig. 2.		N/A
If an extraction rate of 40 to 60 volumes per hour is obtained the duration of the test is 2 h.		N/A
If, with a maximum depression of 2 kPa (20 mbar), the extraction rate is less than 40 volumes per hour, the test is continued until 80 volumes have been drawn through, or a period of 8 h has elapsed.		N/A
or a period of 8 h has elapsed.		N/A



Page 17 of 23

Report No. 130801752SHA-001

IEC/EN 60529				
Clause	Requirement – Test	Result	Verdict	
			1	
	Category 2 enclosures:			
	The enclosure under test is supported in its		N/A	
	normal operating position inside the test			
	chamber, but is not connected to a vacuum pump.			
	Any drain-hole normally open shall be left open		N/A	
	for the duration of the test.		IN/A	
	The test shall be continued for a period of 8		N/A	
	Category 1 and category 2 enclosures:			
	If it is impracticable to test the complete		NI/A	
	enclosure in the test chamber, one of the		N/A	
	following procedures shall be applied:			
	testing of individually enclosed sections of the enclosure:.		N/A	
	testing of representative parts of the enclosure,		NI/A	
	comprising components such as		N/A	
	doors, ventilation openings, joints, shaft			
	seals, etc., in position during test;			
	testing of a smaller enclosure having the same full-scale design details.		N/A	
	In the last two cases, the volume of air to be		N/A	
	drawn through the enclosure under test shall be		IN/A	
	the same as for the whole enclosure in full scale			
13.5	Special conditions for first characteristic numer			
13.5.1	Test conditions for first characteristic numeral s	- -		
	The enclosure shall be deemed category 1 unless the relevant product standard for the equipment		N/A	
	specifies that the enclosure is category 2.			
13.5.2	Acceptance conditions for first characteristic nu	umeral 5		
	The protection is satisfactory if, on inspection,		N/A	
	talcum powder has not accumulated in a quantity		IN/A	
	or location such that, as with any other kind of			
	dust, it could interfere with the correct operation of the equipment or impair safety.			
	Except for special cases to be clearly specified in		N/A	
	the relevant product standard, no dust shall		IN/A	
	deposit where it could lead to tracking along the			
	creepage distances.			
13.6	Special conditions for first characteristic numer	al 6		
13.6.1	Test conditions for first characteristic numeral (	3		
	The enclosure shall be deemed category 1,		N/A	
	whether reductions in pressure below the		14//1	
	atmospheric pressure are present or not.			
13.6.2	Acceptance conditions for first characteristic nu	umeral 6		
	The protection is satisfactory if no deposit of		N/A	
	dust is observable inside the enclosure at the end of the test.			
	ond of the toot.			



Page 18 of 23 Report No. 130801752SHA-001

		·	
	IEC/EN 60529		
Clause	Requirement – Test	Result	Verdict

14		OR PROTECTION AGAINS	T WATER IN	IDICATED BY THE	SECOND	
14.1	Test mear	าร				
	given in Ta	eans and the main test cor ab. VIII.	nditions are			Р
		ns and main test condition protection against water	ns for the			
	Second charact. numeral	Test means	Water flow rate	Duration of test	Test conditions	
	0	No test required	_	_	_	N/A
	1	Drip box Fig.3 Enclosure on turntable	1 mm/min	10 min	14.2.1	Р
	2	Drip box Fig.3 Enclosure in 4 fixed positions of 15° tilt	3 mm/min	2,5 min for each position of tilt	14.2.2	N/A
	3	Oscillating tube Fig. 4 Spray ± 60° from vertical, distance max. 200 mm or Spray nozzle Fig. 5 Spray ± 60° from vertical	0,07 I /min ± 5% per hole, multiplied by number of holes	10 min  1 min/m²  at least 5 min	14.2.3 a) 14.2.3 b)	N/A
	4	As for numeral 3 Spray ± 180° from vertical	5% As fo	or numeral 3	14.2.4	N/A
	5	Water jet hose nozzle Fig. 6 Nozzle 6,3 mm diameter, distance 2,5 m to 3 m	12,5 l /min ± 5%	1 min/m² at least 3 min	14.2.5	N/A
	6	Water jet hose nozzle Fig. 6 Nozzle 12,5 mm diameter, distance 2,5 m to 3 m	100 l /min ± 5%	1 min/m² at least 3 min	14.2.6	N/A
	7	Immersion tank Water-level on enclosure: 0,15 m above top 1 m above bottom	_	30 min	14.2.7	N/A
	8	Immersion tank Water-level: by agreement	_	by agreement	14.2.8	N/A
14.2	Test cond	itions				
	Test mear Tab. VIII.	s and main test conditions	are given in			Р
	Details cor protection numerals	ncerning compliance of deg – in particular for second cl 5/6 (water jets) and numera n) – are given in Clause 6.	haracteristic			N/A
		are conducted with fresh wa	ater.			Р
	temperatu	tests for IPX1 to IPX6 the version in the should not differ by more emperature of the specimen	than 5 K			Р



Page 19 of 23

Report No. 130801752SHA-001

Clause   Requirement – Test   Result	Verdict
the temperature of the specimen a pressure balance shall be provided for the enclosure.  For IPX7 details of the water temperature are given in 14.2.7.  During the test, the moisture contained inside the enclosure may partly condense. The dew which may thus deposit shall not be mistaken for ingress of water.  For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.  Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
the temperature of the specimen a pressure balance shall be provided for the enclosure.  For IPX7 details of the water temperature are given in 14.2.7.  During the test, the moisture contained inside the enclosure may partly condense. The dew which may thus deposit shall not be mistaken for ingress of water.  For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.  Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
balance shall be provided for the enclosure.  For IPX7 details of the water temperature are given in 14.2.7.  During the test, the moisture contained inside the enclosure may partly condense. The dew which may thus deposit shall not be mistaken for ingress of water.  For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.  Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	P
For IPX7 details of the water temperature are given in 14.2.7.  During the test, the moisture contained inside the enclosure may partly condense. The dew which may thus deposit shall not be mistaken for ingress of water.  For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.  Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
given in 14.2.7.  During the test, the moisture contained inside the enclosure may partly condense. The dew which may thus deposit shall not be mistaken for ingress of water.  For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.  Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
During the test, the moisture contained inside the enclosure may partly condense. The dew which may thus deposit shall not be mistaken for ingress of water.  For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.  Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	N/A
enclosure may partly condense. The dew which may thus deposit shall not be mistaken for ingress of water.  For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.  Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
may thus deposit shall not be mistaken for ingress of water.  For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.  Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	P
ingress of water.  For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.  Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.  Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
the enclosure is calculated with a tolerance of 10%.  Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	Р
Adequate safety precautions should be taken when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
when testing the equipment in the energized condition  14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	N/A
14.2.1 Test for second characteristic numeral 1 with the drip box  The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	14//
The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
uniform flow of water drops over the whole area of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
of the enclosure.  The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	Р
has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	Р
specimen axis) is approximately 100 mm.  The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	'
The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.	
operating position under the drip box, the base of which is larger than that of the enclosure.	
which is larger than that of the enclosure.	Р
Except for enclosures designed for wall or ceiling	Р
mounting, the support for the enclosure under test should be smaller than the base of the	
enclosure.	
An enclosure normally fixed to a wall or ceiling	
is fixed in its normal position of use to a wooden	P
board having dimensions which are equal to	
those of that surface of the enclosure which is in	
contact with the wall or ceiling when the	
enclosure is mounted as in normal use.	
The duration of test is 10 min.	Р
14.2.2 Test for second characteristic numeral 2 with the drip box	
The dripping device is the same as specified in	N/A
14.2.1 adjusted to provide the water flow rate	1 1/7
specified in Tab. VIII.	
The table on which the enclosure is placed	N/A
does not turn as in the case of the test for the	
second characteristic numeral 1.	
The enclosure is tested for 2,5 min in each of	N/A
four fixed positions of tilt. These positions are	
15° on either side of the vertical in two mutually	
perpendicular planes (see Fig. 3b)).  The total duration of the test is 10 min.	
	N/A
14.2.3 Test for second characteristic numeral 3 with oscillating tube or spray noz	



Page 20 of 23 Report No. 130801752SHA-001

			Page 20 of 23	Ne	port No. 1308017	323NA-0
	IEC/EN 60529					
Clause	Requirement – Test Result				Verdic	
	The test is made using one of the two test devices described in Fig. 4 and in Fig. 5 in accordance with the relevant product standard.				N/A	
	, ·	a) Conditions when using the test device as in Fig. 4 (oscillating tube)				N/A
	b) Conditions when using the test device as in Fig. 5 (spray nozzle)					N/A
14.2.4	Test for second	characteristic r	numeral 4 with os	scillating tube o	r spray nozzle	
	The test is made using one of the two test devices described in Fig. 4 and in Fig. 5 in accordance with the relevant product standard.					N/A
	a) Conditions where Fig. 4 (oscillating	nen using the tes g tube):	t device as in			N/A
	b) Conditions when using the test device as in Fig. 5 (spray nozzle):  Tab. IX-9  Total water rate qv under IPX3 and IPX4 test conditions Mean flow rate per hole qv1 = 0,07  I/min					N/A
	Tube radius R mm	Number of open holes N(1)	Total water flow Qv I /min	Number of open holes 1)	Total water flow qv I /min	N/A
	200	8	0,56	12	0.84	N/A
	400	16	1,1	25	1,8	N/A
	600	25	1,8	37	2,6	N/A
	800	33	2,3	50	3,5	N/A
	1000	41	2,9	62	4,3	N/A
	1200	50	3,5	75	5,3	N/A
	1400	58	4,1	87	6,1	N/A
	1600	67	4,7	100	7,0	N/A
		(1)Depending on the actual arrangement of the hole centres at the specified distance, the number of open holes N may be increased by 1.				N/A
14.2.5	Test for second	characteristic r	numeral 5 with th	e 6,3 mm nozzle	•	
	The test is made by spraying the enclosure from all practicable directions with a stream of water from a standard test nozzle as shown in Fig. 6.				N/A	
	The conditions to be observed are as follows:.					
	internal diameter of the nozzle: 6,3 mm;				N/A	
	delivery rate: 12			N/A		
	water pressure: to be adjusted to achieve the specified delivery rate;				N/A	
	core of the substantial stream: circle of approximately 40 mm diameter at 2,5 m distance from nozzle;				N/A	
	test duration per square metre of enclosure surface area likely to be sprayed: 1 min;				N/A	



Page 21 of 23 Report No. 130801752SHA-001

	1 agc 21 of 20	Тероптио: 1300017	02011/100	
IEC/EN 60529				
Clause	Requirement – Test	Result	Verdict	
	minimum test duration: 3 min;			
	minimum test duration. 3 min,		N/A	
	distance from nozzle to enclosure surface: between 2,5 and 3 m		N/A	
14.2.6	Test for second characteristic numeral 6 with the 12,5 mm nozzle			
	The test is made by spraying the enclosure from all practicable directions with a stream of water from a standard test nozzle as shown in Fig. 6.		N/A	
	The conditions to be observed are as follows:.			
	internal diameter of the nozzle: 12,5 mm;		N/A	
	delivery rate: 100 l/min ± 5%;.		N/A	
	water pressure: to be adjusted to achieve the specified delivery rate;		N/A	
	core of the substantial stream: circle of approximately 120 mm diameter at 2,5 m distance from nozzle;		N/A	
	test duration per square metre of enclosure surface area likely to be sprayed: 1 min;		N/A	
	minimum test duration: 3 min;		N/A	
	distance from nozzle to enclosure surface: between 2,5 and 3 m.		N/A	
14.2.7	Test for second characteristic numeral 7: temporary immersion between 0,15 and 1 m			
	The test is made by completely immersing the enclosure in water in its service position as specified by the manufacturer so that the following conditions are satisfied:			
	a) the lowest point of enclosures with a height less than 850 mm is located 1000 mm below the surface of the water;		N/A	
	b) the highest point of enclosures with a height equal to or greater than 850 mm is located 150 mm below the surface of the water;		N/A	
	c) the duration of the test is 30 min;		N/A	
	d) the water temperature does not differ from that of the equipment by more than 5 K.		N/A	
	However, a modified requirement may be specified in the relevant product standard if the tests are to be made when the equipment is energized and/or its parts in motion		N/A	
14.2.8	Test for second characteristic numeral 8: continuous immersion subject to agreement			
	Unless there is a relevant product standard, the test conditions are subject to agreement between manufacturer and user,		N/A	
	but they shall be more severe than those prescribed in 14.2.7		N/A	
	•			



Intertek	Page 22 of 23	Report No. 130801752SHA-00		
	IEC/EN 60529			
Clause	Requirement – Test	Result	Verdict	
	And they shall take account of the condition that the enclosure will be continuously immersed in actual use.		N/A	
14.3	Acceptance conditions			
	After testing in accordance with the appropriate requirements of 14.2.1 to 14.2.8 the enclosure shall be inspected for ingress of water.		Р	
	It is the responsibility of the relevant Technical Committee to specify the amount of water which may be allowed to enter the enclosure and the details of a dielectric strength test, if any.		Р	
	In general, if any water has entered, it shall not:			
	be sufficient to interfere with the correct operation of the equipment or impair safety;		Р	
	deposit on insulation parts where it could lead to tracking along the creepage distances;		Р	
	reach live parts or windings not designed to operate when wet;		Р	
	accumulate near the cable end or enter the cable if any.		Р	
	If the enclosure is provided with drain-holes, it should be proved by inspection that any water which enters does not accumulate and that it drains away without doing any harm to the equipment.		N/A	
	For enclosures without drain-holes, the relevant product standard shall specify the acceptance conditions if water can accumulate to reach live parts		N/A	

15	TESTS FOR PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS INDICATED BY THE ADDITIONAL LETTER	
15.1	Access probes	
	Access probes to verify the protection of persons against access to hazardous parts are given in Tab. VI.	N/A
15.2	Test conditions	
15.	The access probe is pushed against any openings f the enclosure with the force specified in Tab. VI.	N/A
	If it partly or fully penetrates, it is placed in every possible position, but in no case shall the stop face fully penetrate through the opening.	N/A
	Internal barriers are considered part of the enclosure as defined in 3.1.	N/A
	For tests on low-voltage equipment, a low-voltage supply (of not less than 40 V and not more than 50 V) in series with a suitable lamp should be connected between the probe and the hazardous parts inside the enclosure.	N/A



Page 23 of 23

Report No. 130801752SHA-001

	IEC/EN 60529		
Clause	Requirement – Test	Result	Verdict
	Hazardous live parts covered only with varnish or paint, or protected by oxidation or by a similar process, are covered by a metal foil electrically connected to those parts which are normally live in operation.		N/A
	The signal-circuit method should also be applied to the hazardous moving parts of high-voltage equipment.		N/A
	Internal moving parts may be operated slowly, where this is possible.		N/A
15.3	Acceptance conditions		
	The protection is satisfactory if adequate clearance is kept between the access probe and hazardous parts.		N/A
	In the case of the test for the additional letter B, the jointed test finger may penetrate to its 80mm length, but the stop face (Ø 50 x20 mm) shall not pass through the opening.		N/A
	Starting from the straight position, both joints of the test finger shall be successively bent through an angle of up to 90° with respect to the axis of the adjoining section of the finger and shall be placed in every possible position.		N/A
E le ti	In case of the tests for the additional letters C and D, the access probe may penetrate to its full length, but the stop face shall not fully penetrate through the opening.		N/A
	See Annex A for further clarification.		N/A
	Conditions for verification of adequate clearance are identical with those given in 12.3.1, 12.3.2 and 12.3.3.		N/A
	ANNEY 74 (NORMATIVE)		
ZA	ANNEX ZA (NORMATIVE) Other International Publications quoted in this standard with the references of the relevant European Publications		
	When the International Publication as been modified by CENELEC common modifications.	(EN 60529)	Р

modified by CENELEC common modifications, indicated by (mod), the relevant EN/HD applies.