

F-3, Sector - 6, Noida - 201301, India
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CIN: U21014UP1987PTC008956

### SUMMARY OF TEST REPORT

TEST REPORT NO:URS/TEE/EID/17-18/321

DATED:06/12/2017

(Number of pages in test report: Page no. 1 to 47)

#### **TEST FORMAT AS PER 16046:2015/IEC 62133:2012**

1. Name of Manufacturer:

2. Product: Lithium-Ion Battery Pack

3. Model(s): Lea

Lead Model: BL2600C1865003S1PGQG

Series Model: GS-1907

4. Model differences provided (if applicable): Yes

5. Model differences verified as per MEITY Guidelines for series formulation: Yes

6. Test Results: See below

S No.	TEST REQUIREMENT	CLAUSE	VERDICT
1.	Parameter measurement tolerances	4.0	Pass
2.	Insulation and wiring	5.2	Pass
3.	Venting	5.3	Pass
4.	Temperature/Current management	5.4	Pass
5.	Terminal contacts	5.5	Pass
6.	Assembly of cells into batteries	5.6	Pass
7.	Quality plan	5.7	Pass
8.	Type test conditions	6.0	Pass
9.	Charging procedure for test purposes	7.1	N/A
10.	Intended use	7.2	N/A
11.	Reasonably foreseeable misuse	7.3	N/A
12.	Charging procedure for test purposes	8.1	Pass
13.	Intended use	8.2	Pass
14.	Reasonably foreseeable misuse	8.3	Pass
15.	Information for Safety	9.0	Pass
16.	Cell marking	10.1	Pass
17.	Battery marking	10.2	Pass
18.	Other Information	10.3	Pass
19.	Packaging	11.0	Pass



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20. Charging range of secondary lithium ion cells for safe use Annex A Pass

#### **General Information:**

The conformity certificates of critical components are verified to ensure complete testing of apparatus under test and details regarding harmonized IEC standards (where IEC standards are not available) are also provided in the list of critical component.

#### **CONCLUSION:**

- 1) Sample meets all relevant requirements of IS 16046:2015/IEC 62133:2012 YES
- 2) Sample fails to meet the following test requirements: N/A

(Signature of Authorized person with Stamp)

- Oph



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Manufacturer	MARTINE WIRE DISERVE COMPANY COMPANY CONCERNS ON PERSONS ACCORDING TO A CONCERNS ON A					
Test item:	Lithium-Ion Battery Pack					
Identification	Lead Model:BL2600C1865003S1PGQG Series Model:GS-1907	Serial No.: Nil				
Receipt No.:	URS/TEE/SBLS/17-18/519	Date of receipt: 18/08/2017				
Testing laboratory and its address:	URS PRODUCTS AND TESTING PRIVATE LIMI F-3, Sector-6 Noida-201301	TED				
Test specification:	IS 16046 : 2015 / IEC 62133:2012					
Test Result:	The test item passed the test specification(s)					
Other Aspects:						
	) is Lithium-Ion Battery Pack Lead Model " BL2600C1 2 complies to all the applicable parameters. Applicable	865003S1PGQG " has been tested as per IS				
This test report relates to the	e test sample submitted and list of documents attache	d.				

Tested by:	Approved by / Authorized Signatory:	issued by:
All	UNS PV	mans
Vivek Kumar Raja , Analyst	Mc Fakhre Alam , Manager Technical	Manoj Sharma , Head
Date: 06/12/2017	Date: 06/12/2017	Date: 06/12/2017



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IEC 62133:2012

**TEST REPORT** IS 16046 : 2015 / IEC 62133:2012

Secondary Cells and Batteries containing Alkaline or other non-acid Electrolyte-Safety Requirements for Portable Sealed Secondary Cells and for Batteries made from them, for use in Portable **Application** 

"Sealed Secondary Cells/Batteries containing Alkaline or other non-acid Electrolyte for use in Portable Applications"

Report Reference No.:

URS/TEE/EID/17-18/321

Date of issue:

06/12/2017

Total number of pages

47

Testing Laboratory

URS PRODUCTS AND TESTING PRIVATE LIMITED

Address

F-3, Sector-6 Noida-201301

Manufacturer's name:

Address

Test specification:

Standard

IS 16046: 2015/ IEC 62133:2012

Test procedure

**BIS Compliance Report** 

PROTEINGS, AND LOSSON

Non-standard test method

N/A

Test Report Form No:

Test Report Form(s) Originator

Bureau of Indian Standards

BIS\_BAT/SCAB\_IS16046\_V2.0

Master TRF

16/01/2015

Test item description:

Lithium-Ion Battery Pack

Trade Mark

G GlobTek,Inc.(Refer same as page no. 4 of marking label)

Model/Type reference

Lead Model: BL2600C1865003S1PGQG Series Model: GS-1907

11.1V, 2600mAh, 28.86Wh

Ratings

(Copy of marking label page no. 4)

Other Documents submitted

Please refer to table - List of attachments at page no. 5

Tested by:	Approved by / Authorized Signatory:	Issued by:	
"Apris	AND TESTING PV.	mand	
Vivek Kumar Raja , Analyst	Md Fakhre Alam , Manager Technical	Manoj Sharma , Head	
Date: 06/12/2017	Date: 06/12/2017	Date: 06/12/2017	



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Test Code	Description	Measurement/ testing	Total No. of tests	Total no. of applicable tests/ Req.	No. of tests/ Req. passed	Page No.
EL 2600	General Requirements	Parameter measurement tolerances(4)	01	01	01	7
EL 2601	General Requirements	General Safety Considerations(5)	07	02	02	8
EL 2602	General Requirements	Venting(5.3)	03	03	03	9
EL 2603	General Requirements	Temperature/voltage/current management(5.4)	04	04	04	10
EL 2604	General Requirements	Terminal Contact(5.5)	05	05	05	11
EL 2605	Assembly of cells into		15	07	07	12
EL 2606	General Requirements	Quality Plan(5.7)	02	02	02	14
EL 2607	Electrical safety	Type test condition(6)	03	03	03	15
EL 2608	Electrical safety	Specific requirements and tests(Nickel Syatems)(7)	02	00	N/A	16
EL 2609	Electrical safety	Intended Use(7.2)	19	00	N/A	17
EL 2610	Electrical safety	Reasonably foreseeable misuse(7.3)	44	00	N/A	19
EL 2611	Electrical safety	Specific requirements and tests(Lithuim Systems)(8)	08	08	08	23
EL 2612	Electrical safety	Intended Use(8.2)	09	05	05	24
EL 2613	Electrical safety	Reasonably foreseeable misuse(8.3)	45	20	20	25
EL 2614	General Requirements	Information for Safety(9)	05	04	04	29
EL 2615	Marking Requirements	Markings(10)	03	01	01	30
EL 2616	Marking Requirements	Battery Markings(10.2)	03	03	03	31
EL 2617	Marking Requirements	Other Information(10.3)	03	03	03	32
EL 2618	Mechanical Properties	Packaging(11)	02	02	02	33
EL 2619	Electrical Safety	Charging range of secondary lithium ion cells for safe use(A)	Annex A	19	19	34

Certificate: It is certified that the above tests were performed and found to be passing in the requirement tested.

(Approving Authority)



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Copy of marking label:



+ BL2600C1865003S1PGQG

Vaar: 11.1V

CAPACITY: 2600mAh WATT-HOUR: 28.86Wh IEC designation: 3ICR 19/65

CAUTION:

May explode if disposed of militie. Use specified charger only. Do not short crowt

risk operation on Feattery Inferiaceus yan doorrect type Dispose of Union Batteries according To the Instructions.







Pin 2 VBAT Pin 3,6: DC Common Pin 4,5: N/C

RoHS 2

MADE IN CHINA

201707

Marking Label of Lead Model



+ GS-1907

VBAT: 11.1V

CAPACITY: 2600mAh WATT-HOUR: 28.86Wh

IEC designation: 3ICR 19/65

- CAUTION:

May explode if disposed of in fire Use specified charger only On not short circuit

MER OF EXPLOSION FEATTERY ISREPLACED BY AN INCOMPLET TWPE. DISPOSE OF USED BATTERIES ACCORDING TO THE INSTRUCTIONS.











Pin 1: VCHG (INPUT) Pin 2: VBAT Pin 3,6: DC Common Pin 4,5: N/C

RoHS 2

MADE IN CHINA

201707

Marking Label of Series Model







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Table – List of Attachments			
Attachment No.	Attach	ment Description	No. of pages in Attachment
Attachment-1	Photo document		45-47
General remarks: The test results presented in th This report shall not be reprodu			proval of the Issuing testing laboratory.
Test item Particulars			Lithium-Ion Battery Pack
Classification Of Instalation an	d use		Class III & used in the portable application
Connection To the mains			Not directly connected to mains
Recommended charging meth	od declared by t	he manufacturer	CC/CV
Discharge current (0,2 lt A)			0.52A
Specified final voltage			12.6V
Specified charging period			Cut off current 26mA
Specified charging rate			520mA
Specified final discharge voltage	ge		9.0V
Ch a miatro			☐ Nickel Systems
Chemistry			☑ Lithium Systems
Recommended charging lim	it for lithium sy	stem:	
Upper limit charging voltage pe	er cell		4.2V
Maximum charging current			2600mA
Charging temperature upper li	mit		45°C
Charging temperature lower lin	nit		0°C
Dohrmon cell electroliste trime			☐ gel polymer
Polymer cell electrolyte type			☐ solid polymer ☑ NA
Possible test case verdicts:			-
- test case does not apply to the		N/A	
test object does meet the requ		P (Pass)	
test object does not meet the r	equirement:	F (Fail)	
Testing:			
Date of receipt of test item:		18/08/2017	
Date(s) of performance of tests	:	23/08/2017 to 05/12	/2017
Laboratory conditions			
Ambient Temperature:		(15-35)°C	
Ambient Humidity:		(45-75)%RH	







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#### General product information:

### 1) Application details / Description of the product:

The Equipment under test (EUT) is Lithium-Ion Battery Pack Model: "BL2600C1865003S1PGQG" has been tested as per IS 16046:2015/IEC 62133:2012 complies to all the applicable parameters.

Equipment under test details mention below:

Test Item Lithium-Ion Battery Pack

Brand Name: G GlobTek,Inc. (Refer same as page no. 4 of marking label) Model: Lead Model: BL2600C1865003S1PGQG, Series Model: GS-1907 Overall Size of Equipment: 55.16mm(W), 74.18mm(H), 23.24mm(T)

Mass of Equipment: 0.16kg(approx) Rating: 11.1V, 2600mAh, 28.86Wh (Copy of marking label page no. 4)

Charging Description:-

Model	Charging Voltage (Vdc)	Standard Charging Current (mA)	Maximum Charging Current (mA)	Discharging Current (mA)	End Discharge Voltage (Vdc)	
BL2600C1865003S1PGQG	12.6	520	2600	520	9.0	26

Max. specified ambient temperature (°C):

Charging Temperature(0°C ~ 45°C), Discharging Temperature(-20°C ~ 60°C)

### 2) Differences between the models:

Similarities:

- a) Same Nominal Voltage(11.1V)
- b) Same Cell Construction Design(Cylindrical Type)
- c) Same Type of Electrode/Electrolytes Used

### Differences:

Only Model Name

Model Name	Voltage (V)	Capacity(mAh)
BL2600C1865003S1PGQG (Lead Model)	11.1	2600
GS-1907	11.1	2600

#### Model No. tested with-in the family series

BL2600C1865003S1PGQG (Worst Case)

### 3) Options:

The equipment was tested without any optional accessory installed. Hence, this report does not cover parameters that are influenced by the installation of optional accessory that might affect safety in the meaning of this standard.







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Tests relating to General Requirements

EL 2600 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
4	Parameter measurement tolerances*	EL 2600-00	All controlled and measured values were within the tolerances.	Р

*- Total number of Requirements to be observed / inspected	=01
Total No of applicable Requirement	=01
No of Requirements for which the sample passed	=01
Total number of tests to be conducted	=00
Total No of applicable Tests	=00
No. of tests for which the sample passed	=N/A

Certificate: It is certified that the above tests were performed and found to be Passing in the requirement tested.



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### Tests relating to General Requirements

EL 2601 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdic
5	General Safety Considerations*	EL 2601-00	See below	Р
5.1	General*	EL 2601-01	The battery is safe and Continue to function in all respect of its intended use, the battery is safe and does not present significant Hazards under the condition of reasonably foreseeable misuse	Р
5.2	Insulations and Wiring	EL 2601-02	See below	N/A
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than $5~\mathrm{M}\Omega$	EL 2601-03	No conductive part in the Outer case	N/A
	Insulation resistance (MΩ):		As above	N/A
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements.	EL 2601-04	Internal wiring and insulation are used within their rating and are checked for correct application	N/A
	Orientation of wiring maintains adequate creepage and clearance distances between conductors	EL 2601-05	No hazards present	N/A
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse	EL 2601-06	No hazards present	N/A

*- Total number of Requirements to be observed / inspected	=02
Total No of applicable Requirement	=02
No of Requirements for which the sample passed	=02
Total number of tests to be conducted	=05
Total No of applicable Tests	=00
No. of tests for which the sample passed	=N/A

Certificate: It is certified that the above tests were performed and found to be Passing in the requirement tested.

(Approving Authority)

(All



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#### Tests relating to General Requirements

EL 2602 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
5.3	Venting*	EL 2602-00	See below	Р
5.3.1	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition.	EL 2602-01	The open space near the terminal was considered as the pressure relief mechanism, which can release the pressure during the abnormal operation	Р
5.3.2	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation no inhibit pressure relief.	EL 2602-02	No overheat during normal operation nor inhibilt pressure relief	Р

*- Total number of Requirements to be observed / inspected	=01
Total No of applicable Requirement	=01
No of Requirements for which the sample passed	=01
Total number of tests to be conducted	=02
Total No of applicable Tests	=02
No. of tests for which the sample passed	=02





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#### Tests relating to General Requirements

EL 2603 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdic
5.4	Temperature/voltage/current management	EL 2603-00	See below	Р
	Batteries are designed such that abnormal temperature rise conditions are prevented	EL 2603-01	Batteries are designed with abnormal temperature rise protection	P
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer	EL 2603-02	Overcharge, over-discharge, over current and short circuit proof circuit used in the battery	P
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that associated chargers are designed to maintain charging within the temperature, voltage and current limits specified	EL 2603-03	Satisfactory	Р

*- Total number of Requirements to be observed / inspected	=00
Total No of applicable Requirement	=00
No of Requirements for which the sample passed	=N/A
Total number of tests to be conducted	=04
Total No of applicable Tests	=04
No. of tests for which the sample passed	=04







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### Tests relating to General Requirements

EL 2604 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
5.5	Terminal Contact*	EL 2604-00	See below	Р
	Terminals have a clear polarity marking on the external surface of the battery*	EL2604-01	Clear marking provided on external surface of battery	P
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current.*	EL2604-02	The terminal contacts are designed to carry the maximum anticipated current	Р
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance.*	EL2604-03	No hazard present	P
	Terminal contacts are arranged to minimize the risk of short circuits.*	EL2604-04	No hazard present	Р

*- Total number of Requirements to be observed / inspected	=05
Total No of applicable Requirement	=05
No of Requirements for which the sample passed	=05
Total number of tests to be conducted	=00
Total No of applicable Tests	=00
No. of tests for which the sample passed	=N/A







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Tests relating to General Requirements

EL 2605-- V2.0

CI.No.	. Test / Requirement name	Test Code	Test result/ observation	Verdic
5.6	Assembly of cells into Batteries*	EL 2605-00	See below	Р
5.6.1	General*	EL 2605-01	See below	P
	If there is more than one battery housed in a single battery case, cells used in the assembly of each battery have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer.*	EL 2605-02	Assembly of cell used to same capacities, design, chemistry and manufacturer	P
	Each battery has an independent control and protection.*	EL 2605-03	Satisfactory	Р
	Manufacturers of cells make recommendations about current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly.*	EL 2605-04	Battery is designed within the recommended cell specifications	Р
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate separate circuitry to prevent the cell reversal caused by uneven discharges.*	EL 2605-05	Batteries are not designed for selective discharge	Р
	Protective circuit components are added as appropriate and consideration given to the end-device application.*	EL 2605-06	See list of critical component	Р
	When testing a battery, the manufacturer of the battery provides a test report confirming the compliance according to this standard.*	EL 2605-07	Certificate of component cell and UN38.3 test reports were evaluated	Р
	Design recommendation for lithium systems only.*	EL 2605-08	See below	N/A
	For the battery consisting of a single cell or a single cellblock: - Charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Clause 8.1.2, Table 4; or*	EL 2605-09	Battery management system has the upper limit charging voltage protection of 4.2Vdc per cell	N/A
	<ul> <li>Charging voltage of the cell does not exceed the different upper limit of the charging voltage determined through Clause 8.1.2, NOTE 1.*</li> </ul>	EL 2605-10	As above	N/A
	For the battery consisting of series- connected plural single cells or series- connected plural cellblocks: - The voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Clause 8.1.2, Table 4, by monitoring the voltage of every single	EL 2605-11	As above	N/A

BIS BAT/SCAB IS16046 V2.0





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cell or the single cellblocks; or*			
- The voltages of any one of the single cells or single cellblocks does not exceed the different upper limit of the charging voltage, determined through Clause 8.1.2, NOTE 1, by monitoring the voltage of every single cell or the single cellblocks*	EL 2605-12	As above	N/A
For the battery consisting of series- connected plural single cells or series- connected plural cellblocks: - Charging is stopped when the upper limit of the charging voltage, specified in Clause 8.1.2, Table 4, is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks; or*	EL 2605-13	As above	N/A
- Charging is stopped when the upper limit of the different charging voltage, determined through Clause 8.1.2, NOTE 1, is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks*	EL 2605-14	As above	N/A

*- Total number of Requirements to be observed / inspected	=15
Total No of applicable Requirement	=07
No of Requirements for which the sample passed	=07
Total number of tests to be conducted	=00
Total No of applicable Tests	=00
No. of tests for which the sample passed	=N/A







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#### Tests relating to General Requirements

EL 2606 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
5.7	Quality Plan*	EL 2606-00	See below	Р
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery.*	EL 2606-01	The manufactures provide an ISO 9001 Certificate for reference	Р

*- Total number of Requirements to be observed / inspected	=02
Total No of applicable Requirement	=02
No of Requirements for which the sample passed	=02
Total number of tests to be conducted	=00
Total No of applicable Tests	=00
No. of tests for which the sample passed	=N/A





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### Tests relating to General Requirements

EL 2607 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
6	Type test condition*	EL 2607-00	See below	Р
6.1	Tests were made with the number of cells or batteries specified in Table 1 for nickel-cadmium and nickel-metal hydride systems and Table 2 for lithium systems, using cells or batteries that are not more than six months old.*	EL 2607-01	Provided Samples are complied within 6 month from the manufacturing date	Р
6.2	Unless noted otherwise in the test methods, testing was conducted in an ambient of 20°C±5°C.*	EL 2607-02	Considered and evaluated for the batteries	Р

*- Total number of Requirements to be observed / inspected	=03
Total No of applicable Requirement	=03
No of Requirements for which the sample passed	=03
Total number of tests to be conducted	=00
Total No of applicable Tests	=00
No. of tests for which the sample passed	=N/A







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Tests relating to General Requirements

EL 2608 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
7	Specific requirements and tests(Nickel Syatems)*	EL 2608-00	Considered only for nickel system	N/A
7.1	Charging Procedure for test purposes	EL 2608-01	See above	N/A

*- Total number of Requirements to be observed / inspected	=01
Total No of applicable Requirement	=00
No of Requirements for which the sample passed	=N/A
Total number of tests to be conducted	=00
Total No of applicable Tests	=00
No. of tests for which the sample passed	=N/A







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Tests relating to General Requirements

EL 2609 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
7.2	Intended Use*	EL 2609-00	See below	N/A
7.2.1	Continuous Low Rate Charging*	EL 2609-01	See below	N/A
	a) Requirement		This is not a Nickel system	N/A
	A Continuous Low Rate Charge shall not cause fire or explosion*	EL 2609-02	As above	N/A
	b) Test		As above	N/A
	Fully charged cells are subjected for 28 days to a charge as specified by the manufacturer.	EL 2609-03	As above	N/A
	c)Acceptance criteria:		As above	N/A
	Results: no fire. no explosion*	EL 2609-04	As above	N/A
.2.2	Vibration	EL 2609-05	See below	N/A
	a)Requirements		This is not a Nickel system	N/A
	Vibration encountered during transportation shall not cause leakage, fire or explosion*	EL 2609-06	As above	N/A
	b)Test		As above	N/A
ı	The cells or batteries are subjected to a vibration sequence with a simple harmonic motion is applied to cells/batteries with an amplitude of 0.76 mm and a total maximum excursion of 1.52 mm. The frequency was varied at the rate of 1 Hz/min between the limits of 10 Hz and 55 Hz. The entire range of frequencies (10 Hz to 55 Hz) and return (55 Hz to 10 Hz) was traversed in 90 min±5 min for each mounting position	EL 2609-07	As above	N/A
	The vibration was applied in each of three mutually perpendicular directions. Then rest cell for 1 hour	EL 2609-08	As above	N/A
	c) Acceptance criteria:		As above	N/A
	Results: no fire, no explosion, no leakage*	EL 2609-09	As above	N/A
2.3	Moulded case stress at high ambient temperature(batteries)	EL 2609-10	See below	N/A
	a)Requirements:		This is not a Nickel system	N/A
	Internal components of batteries shall not be exposed to during at high temperature*	EL 2609-11	As above	N/A
	b)Test:		As above	N/A
	Fully charged batteries were placed in an air-circulating oven at a temperature of 70°C±2°C for 7 hours. Afterwards, they are removed and allowed to return to room temperature.	EL 2609-12	As above	N/A
	c) Acceptance criteria:		As above	N/A MD T

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	Results: no physical distortion of the battery casing resulting in exposure if internal components.*	EL 2609-13	As above	N/A
7.2.4	Temperature cycling	EL 2609-14	See below	N/A
	a) Requirements:		This is not a Nickel system	N/A
	Repeated exposure to high and low temperature shall not cause fire or explosion*	EL 2609-15	As above	N/A
	b)Test:		As above	N/A
	Fully charged cells or batteries were subjected to temperature cycling (-20C, +75C) in forced draught chambers according to the procedure outlined in Fig. 1 4.2.4.	EL 2609-16	As above	N/A
	After the fifth cycle, the cells or batteries were stored for 24 hrs prior to examination.	EL 2609-17	As above	N/A
	c) Acceptance criteria:		As above	N/A
	Results: No fire, no explosion, no leakage*	EL 2609-18	As above	N/A

*- Total number of Requirements to be observed / inspected	=10
Total No of applicable Requirement	=00
No of Requirements for which the sample passed	=N/A
Total number of tests to be conducted	=09
Total No of applicable Tests	=00
No. of tests for which the sample passed	=N/A







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Tests relating to General Requirements

EL 2610 - V2.0

Cl.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
7.3	Reasonably foreseeable misuse*	EL 2610-00	See below	N/A
7.3.1	Incorrect installation (cells)*	EL 2610-01	See below	N/A
	a)Requirements:		This is not a Nickel system	N/A
	The incorrect installation of a single cell battery in a multi-cell application shall not cause fire or explosion.*	EL 2610-02	As above	N/A
	b) Test:		As above	N/A
	Four fully charged cells of the same brand, type, size and age were connected in series with one of the four cells reversed. The assembly was connected across a 1-ohm resistor until the vent opens or until the temperature of the reversed cell returns to ambient temperature.	EL 2610-03	As above	N/A
	Alternatively, a stabilized dc power supply was used to simulate the conditions imposed on the reversed cell.	EL 2610-04	As above	N/A
	c)Acceptance criteria:		As above	N/A
	Results:no fire, no explosion*	EL 2610-05	As above	N/A
3.2	External Short circuit	EL 2610-06	See below	N/A
	a)Requirements:		This is not a Nickel system	N/A
	Short-circuiting of positive and negative terminal shall not cause fire or explosion.*	EL 2610-07	As above	N/A
	b)Test:		As above	N/A
	Fully charged cells or batteries were subjected to a short circuit test at 20°C±5°C.	EL 2610-08	As above	N/A
	Fully charged cells or batteries were subjected to a short circuit test at 55°C± 5°C.	EL 2610-09	As above	N/A
	The external resistance did not exceed $80m\Omega \pm 20m\Omega$	EL 2610-10	As above	N/A
	The cells or batteries were tested for 24 h or until the case temperature declined by 20% of the maximum temperature rise	EL 2610-11	As above	N/A
	c)Acceptance criteria:		As above	N/A
	Results:no fire, no explosion.*	EL 2610-12	As above	N/A
3.3	Free fall	EL 2610-13	See below	N/A
	a)Requirements:		This is not a Nickel system	N/A
	Dropping of a cell or battery shall not cause fire or explosion*	EL 2610-14	As above	N/A
	b)Test:		As above	N/AID To



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	between two flat surfaces with a	EL 2610-27	As above	NAS
	Fully charged cells were crushed	,		IN//N
	cause fire or explosion.* b)Test:		As above	N/A
	Severe crushing of a cell shall not	EL 2610-26	As above	N/A
	a)Requirements		This is not a Nickel system	N/A
3.6		EL 2610-25	See below	N/A N/A
		EL 2610-24	As above	N/A N/A
	c)Acceptance criteria:		As above	N/A
	Fully charged cells were placed in a gravity or circulating air-convention oven. The oven temperature was raised at a rate of 5°C/min±2°C/min to a temperature of 130°C±2°C. The cell remained at that temperature for 10 minutes before the test was discontinued.	EL 2610-23	As above	N/A
	b)Test:		As above	N/A
	not fire or explosion*	EL 2610-22	As above	N/A
	a)Requirements  An extremely high temperature shall		This is not a Nickel system	N/A
3.5	Thermal abuse (cells)	EL 2610-21	See below	N/A
) E	leakage*	EL 2610-20	As above	N/A
	c) Acceptance criteria  Results:no fire, no explosion, no	m	As above	N/A
	At least on of the directions was perpendicular to a flat face. During the initial 3 milliseconds, the minimum average acceleration was 75 gn. The peak acceleration was between 125 gn and 175 gn. Then rest for minimum one hour.	EL 2610-19	As above	N/A
	Fully charged cells or batteries were subjected to a total of three shocks of equal magnitude applied in each of three mutually perpendicular directions.			
	b) Test:		As above	N/A
	Shocks encountered during handling or transportation shall not cause fire, explosion or leakage*	EL 2610-18	As above	N/A
	a)Requirements:		This is not a Nickel system	N/A
.3.4	Mechanical shock (crash hazard)	EL 2610-17	See below	N/A
	Results:no fire, no explosion*	EL 2610-16	As above	N/A
	Fully charged cells or battery is dropped three times from a height of 1 m onto concrete floor so as to obtain impacts in random orientations. Then rest for minimum one hour.  c)Acceptance criteria:	EL 2610-15	As above	N/A



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	hydraulic ram exerting a force of 13kN ±1 kN			
	Once maximum force has been applied, or an abrupt voltage drop of one-third of the original voltage has been obtained, the force is released.	EL 2610-28	As above	N/A
	A cylindrical or prismatic cell was crushed with its longitudinal axis parallel to the flat surfaces of the crushing apparatus	EL 2610-29	As above	N/A
	A second set of prismatic cells was tested, rotated 90 degrees around their longitudinal axis compared to the first set.	EL 2610-30	As above	N/A
	c)Acceptance criteria:		As above	N/A
	Results:no fire, no explosion.*	EL 2610-31	As above	N/A
7.3.7	Low pressure (cells)	EL 2610-32	See below	N/A
	a)Requirements:		This is not a Nickel system	N/A
	Low pressure shall not cause fire or explosion*	EL 2610-33	As above	N/A
	b)Test:		As above	N/A
	Fully charged cells are placed in a vacuum chamber, in an ambient temperature of 20°C±5°C whose internal pressure was gradually reduced to a pressure equal to or less than 11.6 kPa and held at that value for 6 hours.	EL 2610-34	As above	N/A
	c)Acceptance criteria:		As above	N/A
	Results:no fire, no explosion, no leakage*	EL 2610-35	As above	N/A
7.3.8	Overcharge	EL 2610-36	See below	N/A
	a)Requirements:		This is not a Nickel system	N/A
	Charging for longer periods and at a higher rate than specified by the manufacturer shall not cause fire or explosion*	EL 2610-37	As above	N/A
	b)Test:		As above	N/A
	A discharged cell or battery was subjected to a high-rate charge of 2.5 times the recommended charging current for a time that produced a 250% charge input (250% of rated capacity).	EL 2610-38	As above	N/A
	c)Acceptance criteria:		As above	N/A
	Results:no fire, no explosion.*	EL 2610-39	As above	N/A
7.3.9	Forced discharge (cells)	EL 2610-40	See below	N/A
	a)Requirements:		This is not a Nickel system	N/A
	A cell in a multi cell application shall withstand polarity reversal without	Ev 2610-41	As above	N/A Tes

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causing fire or explosion.	•		
b)Test:		As above	N/A
Discharged cells intended multi-cell applications, we to a reverse charge 1t 1.0 minutes.	re subjected	As above	N/A
c)Acceptance criteria:		As above	N/A
Results: no fire, no explos	sion* EL 2610-43	As above	N/A

\*- Total number of Requirements to be observed / inspected =20

Total No of applicable Requirement =00

No of Requirements for which the sample passed =N/A

Total number of tests to be conducted =24

Total No of applicable Tests =00

No. of tests for which the sample passed =N/A







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#### Tests relating to General Requirements

EL 2611 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
8	Specific requirements and tests(Lithuim Systems)*	EL 2611-00	See below	Р
8.1	Charging Procedure for test purposes	EL 2611-01	In compliance	Р
8.1.1	First procedure: This charging procedure applied to tests other than those specified in 8.1.2	EL 2611-02	Except Procedure specified in Cl.no. 8.1.2, First procedure used	P
8.1.2	Second procedure: This charging procedure applied to the tests of 8.3.1, 8.3.2, 8.3.4, 8.3.5, and 8.3.9	EL 2611-03	Second Procedure used for test of Cl.no 8.3.2	Р
	If a cell's specified upper and/or lower charging temperature exceeds values for the upper and/or lower limit test temperatures of Table 4, the cells were charged at the specified values plus 5 °C for the upper limit and minus 5 °C for the lower limit		Charging temperature range declared by manufacturer is:0°C to 45°C. The upper limit test temperature: 45°C The lower limit test temperature: -5°C	Р
	A valid rationale was provided to ensure the safety of the cell (see Figure A.1):	EL 2611-05	Complies	Р
	For a different upper limit charging voltage (i.e. other than for lithium cobalt oxide systems at 4,25 V), the applied upper limit charging voltage and upper limit charging temperatures were adjusted accordingly	EL 2611-06	Upper limit Charging Voltage:4.2V	Р
	A valid rationale was provided to ensure the safety of the cell (see Figure A.1):	EL 2611-07	Complies	Р

*- Total number of Requirements to be observed / inspected	=01
Total No of applicable Requirement	=01
No of Requirements for which the sample passed	=01
Total number of tests to be conducted	=07
Total No of applicable Tests	=07
No. of tests for which the sample passed	=07







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#### Tests relating to General Requirements

EL 2612 - V2.0

CI.No	. Test / Requirement name	Test Code	Test result/ observation	Verdic
8.2	Intended Use*	EL 2612-00	See below	P
8.2.1	Continuous charging at constant voltage (cells)*	EL 2612-01	See below	N/A
	a)Requirement		Safety Certified cell used (See table 1)	N/A
	A continuous charge at constant voltage shall not cause fire or explosion.*	EL 2612-02	As above	N/A
	b)Test		As above	N/A
	Fully charged cells are subjected for 7 days to a charge as specified by the manufacturer.	EL 2612-03	As above	N/A
	c)Acceptance criteria:		As above	N/A
	Results: no fire, no explosion, no leakage*	EL 2612-04	As above	N/A
8.2.2	Moulded case stress at high ambient temperature (battery)	EL 2612-05	Complied	Р
	a)Requirements:		See below	P
	Internal components of batteries shall not be exposed to during at high temperature*	EL 2612-06	Internal components of batteries not be exposed at high temperature	· .
	b)Test:		See below	P
	Fully charged batteries were placed in an air-circulating oven at a temperature of 70°C±2°C for 7 hours. Afterwards, they are removed and allowed to return to room temperature.	EL 2612-07	Three batteries were fully charged as per Cl.8.1.1	P
	c)Acceptance criteria:		See below	Р
Ï	Results:no physical distortion of the battery casing resulting in exposure if internal components.*	EL 2612-08	No physical distortion of the battery casing resulting in exposure of internal components	P

*- Total number of Requirements to be observed / inspected	=06
Total No of applicable Requirement	=03
No of Requirements for which the sample passed	=03
Total number of tests to be conducted	=03
Total No of applicable Tests	=02
No. of tests for which the sample passed	=02

Certificate: It is certified that the above tests were performed and found to be Passing in the requirement tested.

(Approving Authority)



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Tests relating to General Requirements

CI.No	. Test / Requirement name	Test Code		2613 – V2.0 Verdict
8.3	Reasonably foreseeable misuse*	EL 2613-00	See below	P
8.3.1	External short circuit (cell)	EL 2613-01	See below	N/A
	a) Requirements:		Safety certified cell used (See table 1)	N/A
	Short-circuiting of the positive and negative terminals of the cell at ambient temperature shall not cause fire or explosion.*	EL 2613-02	As above	N/A
	b)Test:		As above	N/A
	Fully charged cells were subjected to a short circuit test at 20°C ± 5°C.	EL 2613-03	As above	N/A
	The external resistance did not exceed 80 $\Omega m \pm 20 \ m\Omega$	EL 2613-04	As above	N/A
	The cells or batteries were tested for 24 h or until the case temperature declined by 20% of the maximum temperature rise.	EL 2613-05	As above	N/A
	c)Acceptance criteria:		As above	N/A
	Results: no fire, no explosion.*	EL 2613-06	As above	N/A
8.3.2	External short circuit (battery)	EL 2613-07	Complied	P
	a)Requirements:		See below	P
	Short-circuiting of the positive and negative terminals of the battery pack shall not cause fire or explosion.*	EL 2613-08	Not causing fire or explosion after short circuiting positive and negative terminal (See table 8.3.2)	P
	b)Test:		See below	Р
	Fully charged batteries were subjected to a short circuit test at 55°C ± 5°C.	EL 2613-09	Ten fully charged Batteries tested for this condition at 55°C ± 5°C	Р
	The external resistance did not exceed $80m\Omega \pm 20m\Omega$	EL 2613-10	External resistance within (80± 20)milli-ohm	Р
	The cells or batteries were tested for 24 h or until the case temperature declined by 20% of the maximum temperature rise.	EL 2613-11	Batteries are tested for 24hrs	Р
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition	EL 2613-12	No such condition is observed	Р
	c)Acceptance criteria:		See below	Р
	Results:no fire, no explosion.*	EL 2613-13	No fire, no explosion observed	P
.3.3	Free fall	EL 2613-14	Complied	P
i	a)Requirements:		See below	P
	Dropping of a cell or battery shall not cause fire or explosion*	EL 2613-15	Followed the requirement	P
	b)Test:		See below	P
	Fully charged cells or battery is dropped three times from a height of	EL 2613-16	Three fully charged batteries tested for this condition	PTS



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	The test shall be carried out in an ambient temperature of +20 °C ± 5 °C. Each test batteryshall be discharged at a constant current of 0,2 lt A, to a final discharge voltage specified by	EL 2613-30	Five fully discharged batteries at 20°C ± 5°C are tested for this condition	P
	b)Test:		See below	Р
	Charging for longer periods than specified by the manufacturer shall not cause fire or explosion	EL 2613-29	No fire or explosion (See table 8.3.6)	P
	a)Requirements:		See below	P
.3.6		EL 2613-28	Complied	N/A P
		EL 2613-27	As above	N/A
	crushed with its longitudinal axis parallel to the flat surfaces of the crushing apparatus.  c)Acceptance criteria:	EL 2613-26	As above	N/A
	Once maximum force has been applied , or an abrupt voltage drop of one-third of the original voltage has been obtained, the force is released A cylindrical or prismatic cell was	EL 2613-25	As above	N/A
	Fully charged cells were crushed between two flat surfaces with a hydraulic ram exerting a force of 13 kN ± 1 kN.	EL 2613-24	As above	N/A
	b)Test:		As above	N/A
	Severe crushing of a cell shall not cause fire or explosion.*	EL 2613-23	As above	N/A
	a)Requirements:		Safety certified cell used (See table 1)	N/A
.3.5	Crush (cells)	EL 2613-22	See below	N/A
	Results:no fire, no explosion*	EL 2613-21	As above	N/A
	c) Acceptance criteria:		As above	N/A
	Fully charged cells were placed in a gravity or circulating air-convention oven. The oven temperature was raised at a rate of 5°C/min ± 2°C/min to a temperature of 130°C ± 2°C. The cell remained at that temperature for 10 minutes before the test was discontinued.	EL 2613-20	As above	N/A
	b)Test:		As above	N/A
	An extremely high temperature shall not cause fire or explosion*	EL 2613-19	As above	N/A
	a)Requirements:		Safety certified cell used (See table 1)	N/A
3.3.4	Thermal abuse (cells)	EL 2613-18	See below	N/A
	Results:no fire, no explosion*	EL 2613-17	no fire, no explosion	P
	c)Acceptance criteria:		See below	



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	until the supply voltage is reached.			_
	A thermocouple shallbe attached to each test battery. For battery packs, the temperature shall be measured on	EL 2613-32	The temperature was measured and monitored. See table 8.3.6	Р
	thebattery pack casing.			
	The test shall be continued until the temperature of the outer casingreaches steady state conditions (less than 10 °C change in 30-minute period) or returns toambient.		The test would be continued until the temperature of the outer casing returns to ambient	Р
	c)Acceptance criteria:		See below	Р
	Results:no fire, no explosion.*	EL 2613-34	No fire, No explosion	Р
8.3.7	Forced discharge (cells)	EL 2613-35	See below	N/A
	a)Requirements		Safety certified cell used (See table 1)	N/A
	A cell in a multi cell application shall withstand polarity reversal without causing fire or explosion.*	EL 2613-36	As above	N/A
	b) Test:		As above	N/A
	Discharged cells intended for use in multi-cell applications, were subjected to a reverse charge 1t 1.0 lt (A) for 90 minutes.	EL 2613-37	As above	N/A
	c) Acceptance criteria:		As above	N/A
	Results: no fire, no explosion*	EL 2613-38	As above	N/A
3.3.8	Transport tests	EL 2613-39	See below	Р
	Manufacturer's documentation provided to show compliance with UN Recommendations on Transport of Dangerous Goods	EL 2613-40	Manufacturer provided a document (UN 38.3 test report) for compliance	Р
3.3.9	Design evaluation – Forced internal short circuit (cells)	EL 2613-41	This is country specific test applicable only in France, Japan, Korea, Switzerland	N/A
	a)Requirements:		As above	N/A
	Forced internal short circuit test for cylindrical cells and prismatic cells shall not cause fire. This country specific test which is only applicable to France, Japan, Korea and Switzerland andis not required on polymer cells.*	EL 2613-42		N/A
	· · · · · · · · · · · · · · · · · · ·			
	b)Test:		As above	N/A

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+45 °C (ambientinternal chamber temperature) according to the following procedure.			
c)Acceptance criteria:		As above	N/A
Results: No fire.*	EL 2613-44	As above	N/A

*- Total number of Requirements to be observed / inspected	=17
Total No of applicable Requirement	=07
No of Requirements for which the sample passed	=07
Total number of tests to be conducted	=29
Total No of applicable Tests	=13
No. of tests for which the sample passed	=13

Certificate: It is certified that the above tests were performed and found to be Passing in the requirement tested.



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Tests relating to General Requirements

EL 2614 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
9	Information for Safety*	EL 2614-00	See below	Р
9.1	The manufacturer of secondary cells ensures that information is provided about current, voltage and temperature limits of their products.*	EL 2614-01	Safety certified cell used	N/A
9.2	The manufacturer of batteries ensures that equipment manufacturers and, in the case of direct sales, end-users are provided with information to minimize and mitigate hazards.*	EL 2614-02	Provided in the product specification, which will be merged into the user manual of the end product	Р
9.3	Systems analyses performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product.*	EL 2614-03	As above	Р
9.4	As appropriate, information relating to hazard avoidance resulting from a system analysis is provided to the end user:*	EL 2614-04	As above	Р

*- Total number of Requirements to be observed / inspected	=05
Total No of applicable Requirement	=04
No of Requirements for which the sample passed	=04
Total number of tests to be conducted	=00
Total No of applicable Tests	=00
No. of tests for which the sample passed	=N/A







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Tests relating to General Requirements

EL 2615 - V2.0

Cl.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
10	Markings*	EL 2615-00	See below	P
10.1	Cell Marking*	EL 2612-01	The product is Lithium-Ion Battery Pack	N/A
	Cells marked as specified in the applicable cell standards: IEC 61951-1, IEC 61951-2 or IEC 61960.*	EL 2615-02	As above	N/A

*- lotal number of Requirements to be observed / inspected	=03
Total No of applicable Requirement	=01
No of Requirements for which the sample passed	=01
Total number of tests to be conducted	=00
Total No of applicable Tests	=00
No. of tests for which the sample passed	=N/A

Certificate: It is certified that the above tests were performed and found to be Passing in the requirement tested.

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Tests relating to General Requirements

EL 2616 - V2.0

Cl.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
10.2	Battery Markings*	EL 2616-00	See below	Р
	Batteries marked in accordance with the requirements for the cells from which they are assembled.	EL 2616-01	Marked(See copy of marking label page no. 4)	Р
	Batteries marked with an appropriate caution statement.	EL 2616-02	Marked(See copy of marking label page no. 4)	Р

*- Total number of Requirements to be observed / inspected	=01
Total No of applicable Requirement	=01
No of Requirements for which the sample passed	=01
Total number of tests to be conducted	=02
Total No of applicable Tests	=02
No. of tests for which the sample passed	=02

Certificate: It is certified that the above tests were performed and found to be Passing in the requirement tested.

(Approving Authority)

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Tests relating to General Requirements

EL 2617 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
10.3	Other Information*	EL 2617-00	See below	Р
	Storage and disposal instructions marked on or supplied with the battery.	EL 2617-01	The disposal instructions are provided in the instructions manual	P
	Recommended charging instructions marked on or supplied with the battery.	EL 2617-02	The disposal instructions are provided in the instructions manual	P

*- Total number of Requirements to be observed / inspected	=01
Total No of applicable Requirement	=01
No of Requirements for which the sample passed	=01
Total number of tests to be conducted	=02
Total No of applicable Tests	=02
No. of tests for which the sample passed	=02

Certificate: It is certified that the above tests were performed and found to be Passing in the requirement tested.

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Tests relating to General Requirements

EL 2618 - V2.0

CI.No.	Test / Requirement name	Test Code	Test result/ observation	Verdict
11	Packaging*	EL 2618-00	See below	Р
	The materials and packaging design are chosen so as to prevent the development of unintentional electrical conduction, corrosion of the terminals and ingress of environmental contaminants.*	EL 2618-01	The package method had been indicated in the product specification,had been passed the environment test to ensure the well packaging method to prevent the uninternational electrical condition	P

*- Total number of Requirements to be observed / inspected	=02
Total No of applicable Requirement	=02
No of Requirements for which the sample passed	=02
Total number of tests to be conducted	=00
Total No of applicable Tests	=00
No. of tests for which the sample passed	=N/A

Certificate: It is certified that the above tests were performed and found to be Passing in the requirement tested.

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Tests relating to General Requirements

CI.No	. Test / Requirement name	Test Code	Test result/ observation	Verdic
Α	Charging range of secondary lithium ion cells for safe use	EL 2619-00	Safely Certified Cell used	P
A.1	General	EL 2619-01	See below	_
A.2	Safety of lithium-ion secondary battery		4.2V applied	Р
A.3	Consideration on charging voltage	EL 2619-03	See below	P
A.3.1	General	EL 2619-04	Charging voltage is not exceeded the value which is specified by the manufacturer	P
A.3.2	Upper limit charging voltage	EL 2619-05	See below	P
A.3.2.1	General	EL 2619-06	Upper limit charging voltage is 4.2V	P
A.3.2.2	Explanation of safety viewpoint	EL 2619-07	Not exceeded 4.2V	
	Safety requirements, when different upper limit charging voltage is applied	EL 2619-08	Considered	N/A P
4.4	Consideration of temperature and charging current	EL 2619-09	In compliance	Р
4.4.1	General	EL 2619-10	See below	P
A.4.2	Recommended temperature range	EL 2619-11	Charge temperature declared by the manufacture 0~45°C	P
A.4.2.1	General	EL 2619-12	See below	Р
۸.4.2.2	Safety consideration when a different recommended temperature range is applied	EL 2619-13	Test carried out at temperature range -5°C~45°C	P
1.4.3	High temperature range	EL 2619-14	See below	N/A
.4.3.1	General	EL 2619-15	Higher temperature range is not exceed 45°C	N/A
.4.3.2	Explanation of safety viewpoint	EL 2619-16	As above	N/A
.4.3.3	Safety considerations when specifying charging conditions in high temperature range	EL 2619-17	As above	N/A
.4.3.4	Safety consideration when specifying new upper limit in high temperature range	EL 2619-18	As above	N/A
.4.4	Low temperature range	EL 2619-19	See below	Р
.4.4.1	General	EL 2619-20	Lower temperature range is 0°C	P
.4.4.2	Explanation of safety view point	EL 2619-21	Considered	P
.4.4.3	Safety considerations, when specifying charging conditions in low temperature range	EL 2619-22	Charge at -5°C for lower temperature range	P
.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range	EL 2619-23	Considered	Р
	Scope of the application of charging current	EL 2619-24	In compliance	Р
	Sample preparation	EL 2619-25	This is country specific test applicable only in France, Japan, Korea, Switzerland	N/A
5.1	General	128.27	As above	N/A



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A.5.2	Insertion procedure for nickel particle to generate internal short	EL 2619-27	As above	N/A
	The insertion procedure carried out at 20°C±5°C and under -25 °C of dew point	EL 2619-28	As above	N/A
A.5.3	Disassembly of charged cell	EL 2619-29	As above	N/A
A.5.4	Shape of nickel particle	EL 2619-30	As above	N/A
A.5.5	Insertion of nickel particle to cylindrical cell	EL 2619-31	As above	N/A
A.5.5.1	Insertion of nickel particle to winding core	EL 2619-32	As above	N/A
A.5.5.2	Mark the position of nickel particle on the both end of winding core of the separator	EL 2619-33	As above	N/A
A.5.6	Insertion of nickel particle to prismatic cell	EL 2619-34	As above	N/A

*- Total number of Requirements to be observed / inspected	=00
Total No of applicable Requirement	=00
No of Requirements for which the sample passed	=N/A
Total number of tests to be conducted	=35
Total No of applicable Tests	=19
No. of tests for which the sample passed	=19

Certificate: It is certified that the above tests were performed and found to be Passing in the requirement tested.







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5.1-5.6	TABLE 1: List of critic	cal Components	Р		
Object/part No.	Manufacturer/ trademark	Type/Model	Technical Data	Standard	Marks of Conformity
Cell	SAMSUNG	ICR18650-26H	3.7V, 2600mAh	IS 16046:2015	BIS(R- 41018465)
PCB Material	ShenZhen Sayea Circuit Technology Co Ltd	SY-D	V-0, 130°C	UL 796(Flammability test equivalent to IEC 60695-11-10)	UL(E476823)
Plastic Enclosure	FORMOSA CHEMICALS & FIBRE CORP PLASTICS DIV	AC3710	V-1, 80°C, 1.20mm	UL 94(Flammability test equivalent to IEC 60695-11-10)	UL(E162823)
MOSFET(Q2, Q1 & Q3)	AOS	A04407A	VDS=30V, ID=12A	IS 16046:2015	Tested with appliance
IC(U1)	SII	S-8254AANFTTBS	VCU=4.250± 0.025V VDL=2.50± 0.080V VCL=4.150±0.050V	IS 16046:2015	Tested with appliance
Lead wire	DONGGUAN XIONGXIN ELECTRONICS CO LTD	1007	80°C, 20AWG	UL 758(No equivalent IEC is available)	UL(E358766)

Supplementary information:
Evidences provided by the manufacturer for the listed components are verified by us and the evidences are conforming to the requirements of the relevant standard.







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ABLE: 7	7.2.1 Continuous Low Rat	Continuous Low Rate Charge Test			
Model	Recommended Charging Metho	d, Recommended Charging Voltage Vc,Vdc	Recommended Charging Current Irec, A	OCV at Start of Test, Vdc	Results
	***				-

TABLE: 7.2.2	Vibration Test	N/A	
Model	OCV at start of Test,Vdc	Results	
ló-su	0.0		
Supplementary informat This is not a Nickel syst			

TABLE: 7.3.1	Incorrect installation (cells)	N/A
Model	OCV of reverved cell,(Vdc)	Results
	No.	m-a
Supplementary informat This is not a Nickel syste	on:	







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Model Ambient (at 20°C ± 5°C or 55°C OCV at start of test, Resist	
Model ± 5°C) CV at start of test, (Vdc)	ance of circuit, $(\Omega)$ Maximum case temperature rise $\Delta T$ , (°C)

TABLE: 7.3.6	Crush N/A		N/A
Model	OCV at start of test, (Vdc)	OCV at removal of crushing force, (\	/dc) Result
	The		
Supplementan	y information:	-	n.

ABLE: 7.3.8 Overcharge N/A					
Model	OCV prior to charging, (Vdc)	Maximum charge current, (A)	Time for charging, (hours	Results	
-  -					

ABLE: 7.	7.3.9 Forced discharge (cells) N/A			N/A		
Model	OCV befo	ore application of reverse charge, (Vdc)	Measured reverse charge It, (A)		reversed charge, minutes)	Results
	<b>"-</b>					







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ecommended charging voltage Vc, (Vdc)	Recommended charging current Irec, (A)	OCV at start of test, (Vdc)	Results
		voltage Vc, (Vdc) current Irec, (A)	voltage Vc, (Vdc)  current Irec, (A)  OCV at start of test, (Vdc)

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Ambient, (°C) temperature upper limit :	OCV at start of test, (Vdc)	Resistance of circuit, (Ω)	Maximum case temperature	
temperature upper limit :			rise ΔT, (°C)	Results
temperature apportment.				
		_	-	_
temperature lower limit :				
	_			
t		temperature lower limit :	temperature lower limit :	lemperature lower limit :

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TABLE: 8.3.2	External short circuit	(battery)		Р	
Model	Ambient, (°C)	OCV at start of test, (Vdc)	Resistance of circuit, (Ω)	Maximum case temperatur rise ΔT, (°C)	e Results
Samples charged at charging	temperature upper lim	it: 45°C			
BL2600C1865003S1PG	QG 55°C ± 5°C	12.59	80 milli-ohm	0.9	Α
BL2600C1865003S1PG	QG 55°C ± 5°C	12.51	80 milli-ohm	1.2	Α
BL2600C1865003S1PG	QG 55°C ± 5°C	12.61	80 milli-ohm	1.3	Α
BL2600C1865003S1PG	QG 55°C ± 5°C	12.68	80 milli-ohm	1.1	Α
BL2600C1865003S1PG	QG 55°C ± 5°C	12.58	80 milli-ohm	1.0	Α
Samples charge at charging te	emperature lower limit:	-5°C			
BL2600C1865003S1PG	QG 55°C ± 5°C	12.62	80 milli-ohm	1.1	Α
BL2600C1865003S1PG	QG 55°C ± 5°C	12.69	80 milli-ohm	0.9	A
BL2600C1865003S1PG	QG 55°C ± 5°C	12.56	80 milli-ohm	1.2	A
BL2600C1865003S1PG0	QG 55°C ± 5°C	12.58	80 milli-ohm	1.0	A
BL2600C1865003S1PG(	QG 55°C ± 5°C	12.59	80 milli-ohm	0.9	A

#### Supplementary information:

- -A: No fire or explosion
- -B: No leakage
- -C: Leakage
- -D: Fire
- -E: Explosion
- -F: Bulge
- -G: Others (please explain)







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TABLE: 8.3.5	Crush				N/A	
Model	OCV at start of test, (Vdc)	OCV at removal of crushing force, (Vdc)	Width/ diameter of cell before crush, (mm)	Required deformation for crush, (mm)	Results	
Samples charged at ch	narging temperature upper limit:					
		_				
Samples charged at ch	narging temperature lower limit:					







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TABLE: 8.3.6	Over-charging of battery				
Constant charging current (A) :	5.2A				
Supply voltage (Vdc) :	15.0V				
Model		OCV before charging, (Vdc)	Maximum outer casing	temperature (°C)	Results
BL2600C1865003S1PGQG		8.91	23.6	temperature, ( o)	Δ
BL2600C1865003S1PGQG		9.01	25.4		Α Δ
BL2600C1865003S1PGQG		9.05	23.8		^
BL2600C1865003S1PGQG		9.03	24.1		^
BL2600C1865003S1PGQG		8.99	24.8		Α

Supplementary information:

-A: No fire or explosion

-B: No leakage

-C: Leakage

-D: Fire

-E: Explosion

-F: Bulge

-G: Others (please explain)

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TABLE: 8.3.	.7	Forced discharge (ce	lis)		N/A	
Model		before application erse charge, (Vdc)	Measured Reverse charge It, (A)	Time for reversed charge, (minutes)		Results
_	-					

TABLE:	: 8.3.9	Forced internal short circuit (cells)					
Model 	Chambe -	hamber ambient, (°C) OCV at start of test, (Vdc)		Particle location 1) Maximum applied pressu		oplied pressure, (N)	Results
	mentary info						





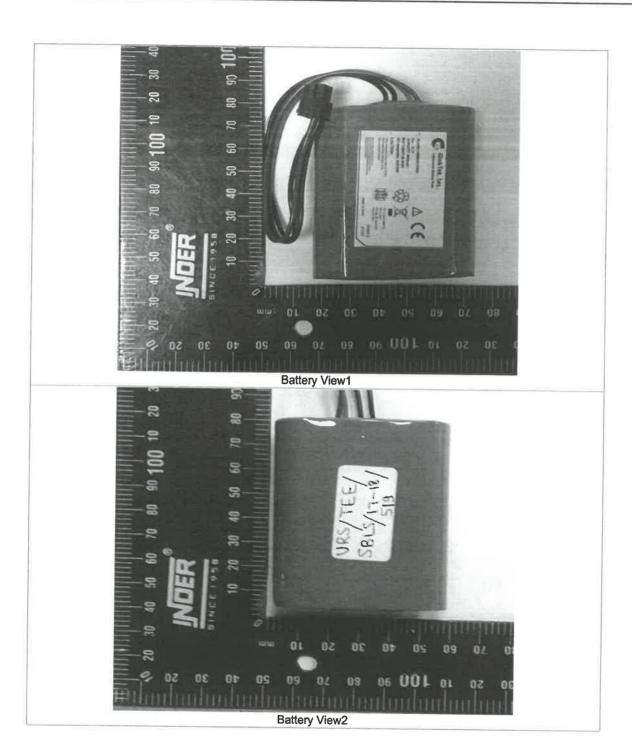


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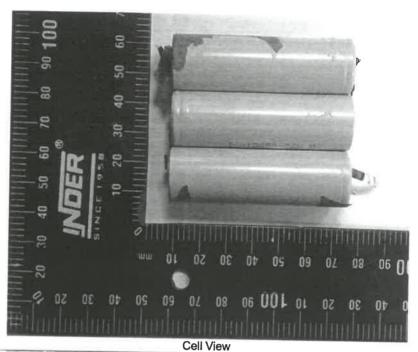


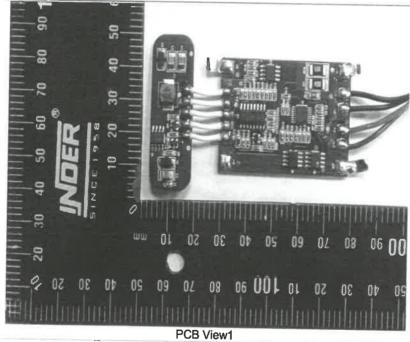
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